TRIVALENCE

TriLON™ 6_66BG33 (U,L,HS,N)

Polyamide Nylon 6,66

General Information

Product Description

33% Glass Fiber Reinforced Nylon 6,66 offered with various additives.

FEATURES		ADDITIONAL FORMULAS	COLOR
-Great Strength	-Oil/Solvent Resistant	-Added Lubricant "L"	-All
-Impact Modified	-High Rigidity	-Additional UV "U"	-Translucent/Opaque
-Excellent Chemical Resistance		-Additonal Heat Stabilizers "HS"	
-Gasoline Resistant		-Nucleated "N"	
-33% Glass Fiber Reinforced			

General

Typical Applications	-Appliance, automotive, general, pumps, impellers, housings
Processing Method	-Injection
Form(s)	-Pellets
Compliance	-RoHS Compliant - TVT
Availability	-North America, Europe, Latin America

ASTM / ISO Properties[1]

Physical	Nominal Value	Unit	Test Method
Density	1.39	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.2mm)	0.2 to 0.5	%	ASTM D955
Outdoor Suitability (QUV) ("U" Grades)	Pass		TVT Internal
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Strength, brk	28,000	psi	ASTM D638
Tensile Strain	>4	%	ASTM D638
Flexural Modulus	1,300,000	psi	ASTM D790
Notched Izod Impact	2.5	ft-lbs/in	ASTM D256
Thermal	**Nominal Value**	**Unit**	**Test Method**
Deflection Temperature Under Load (0.45 MPa)	440	°F	ASTM D648
Deflection Temperature Under Load (1.8 MPa)	420	°F	ASTM D648
Melting Point	428	°F	TVT Internal
Flammability	**Nominal Value**	**Unit**	**Test Method**
0.06 in	HB		UL94 - TVT Internal

Recommended Processing Guidance

Drying Temperature	170 to 190	°F
Drying Time - DESSICANT	3 to 6	Hours
Suggested Max Moisture	0.2	%
Processing Melt Temperature	480 to 530	°F
Mold Temperature	130 to 195	°F